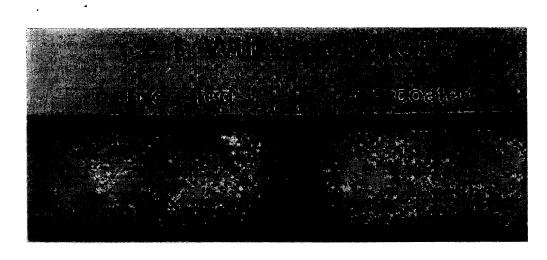


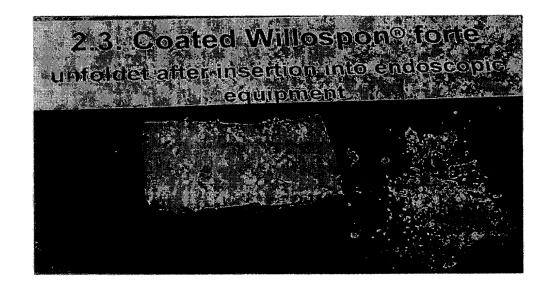


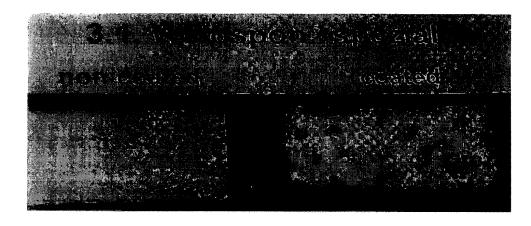
1.3. Coated Opraskin® ...
nfoldet after insertion into endoscopic equipment

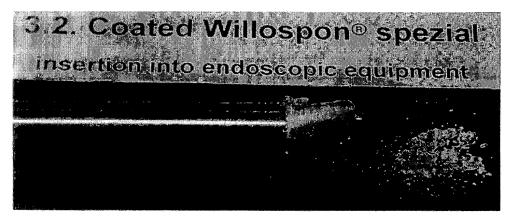




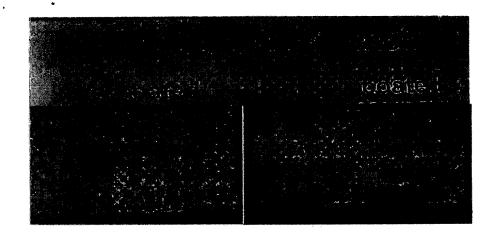


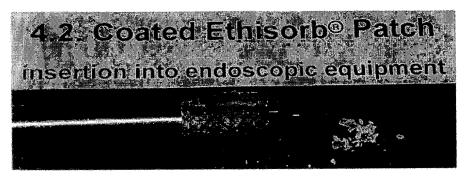


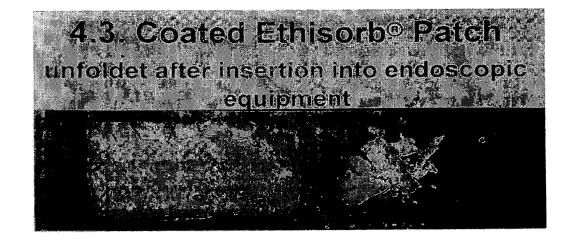


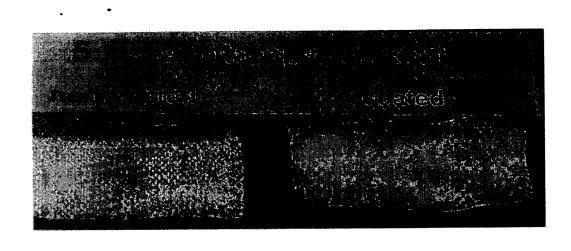


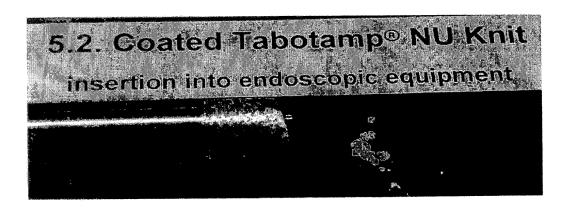


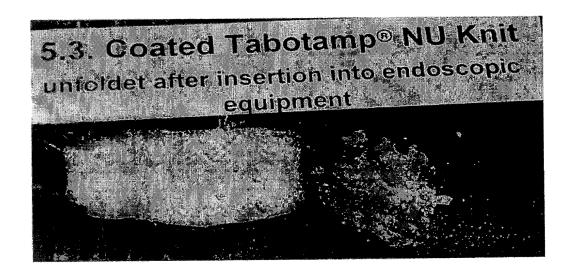


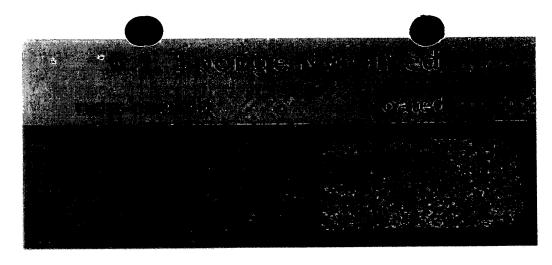








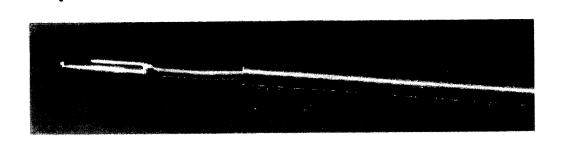


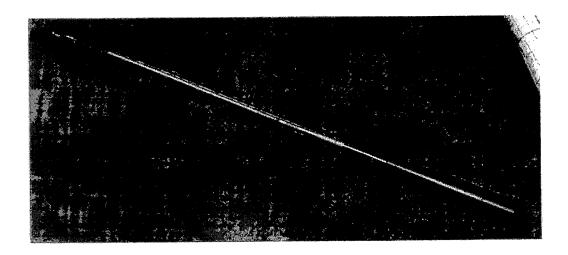


6.2. Costedisjonige Nycolinedi. Disentor into endoscopie equipadent



6.3. Coated Sponge Nycomed auterinsemonimic endoscopic equipment





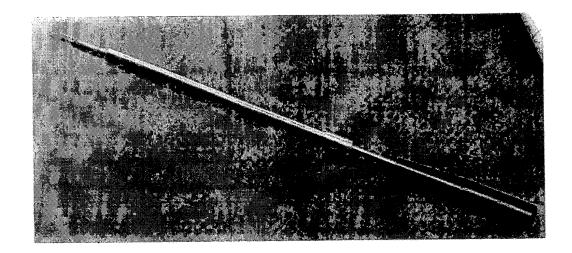


Fig. 7

Added Ingredients Step 1 Production of coating suspension ethanol absolute Homogenisation water for injection human fibrinogen preparation IPC: water content, dry mass, thrombin human thrombin preparation content aprotinin riboflavin Step 2 Coating of the collagen sponge strips Step 3 collagen sponge strips Drying of the coated collagen sponge strips Step 4 Cutting of coated collagen sponge strips = Production of TachoComb H sheets IPC: appearance, sheet mass, loss on drying, adhesiveness of the coating, microbial purity, thrombin content Step 5 Dispatch for primary packing and sterilisation inner package: (deep-Step 6 drawn polystyrene foil) Primary packing silicagel bag, I outer package (aluminium-bonded foil) Step 7 Sterilisation (Irradiation) IFC: dosis of irradiation Step 8 package leaflet Final packing

Process

Finished product

Fig. 8

self-adhesive labels folding box

High grade stainless steel discharge volume: 110 ml

2. Plastic discharge volume: 96 ml

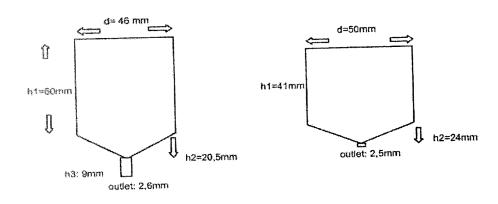


Fig. 9

Process

Added material

Step 1 Delivery of deep-frozen horse tendons Storage of tendons at -18 °C to -25 °C Controls: appearance, ash, degradability by collagenase Ļ Step 2 Pecling of horse tendons Storage of peeled tendons at -18°C to -25°C Step 3 Slicing of peeled horse tendons 70 % ethanol Disinfection of tendons water for injection or salt solution with 70 % ethanol Washing of tendons with water or salt solution Deep-freezing Slicing Step 4 water for injection or salt solution Washing and disinfection of tendon slices Washing with water or salt solution 70 % ethanol Disinfection with 70 % ethanol 0.45 % lactic acid in salt solution Washing with 0.45 % lactic acid in salt solution

į.

FIG. 10

Process (continued) Added material

	•
Step 5	0.45 % lactic acid in salt solution
Production of collagen gel	0.45 % lactic acid in salt solution
Soaking of tendon slices	5.4.5 % factic acid in said solution
Homogenisation of tendon slices	
+	
Step 6	
Foaming	sterile air
Whipping of air into the collagen gel	THE PROPERTY OF THE PROPERTY O
Fractionation of the foam	
Homogenisation of the foam	
Step 7	
Drying of collagen foam	NH ₃
Draining of the foam	
Neutralisation of the foam with NH ₃	
Drying of the foam	
IPC: weight of dried collagen sponge blocks	
↓	
Step 8	
Cutting of collagen sponge blocks to strips	
IPC weight of collagen sponge strips	
↓	
Step 9	
Sorting the collagen sponge strips according to structural properties	

FIG. 11